

BADGER STATE INDUSTRIES (BSI) OPERATIONS

LAUNDRY– OSHKOSH CORRECTIONAL INSTITUTION

Badger State Industries' laundry facility is located at the Oshkosh Correctional Institution. This laundry provides service to state operated organizations such as correctional institutions, hospitals, and health care facilities. The laundry also provides linen rental services for a number of University of Wisconsin campuses. Laundry items include institution and personal clothing, bedding, and towels. Laundry materials considered contaminated are also serviced.

The Oshkosh Laundry utilizes an Ozone Laundry System, the latest technology for reducing energy consumption and improving laundering sanitation. This advanced technology also causes less wear to textiles, resulting in longer clothing life and ultimately additional cost savings.

TEXTILES / EMBROIDERY– GREEN BAY CORRECTIONAL INSTITUTION

The Textile Industry at the Green Bay Correctional Institution produces items used primarily by state institutions, state agencies, and local jails. Among the products produced are detention clothing, foam-core mattresses, pillows, linens, and towels.

Embroidery services are also provided at Green Bay Textile. Embroidered products include T-shirts and personalized apparel.

SIGN FABRICATION – STANLEY CORRECTIONAL INSTITUTION, JACKSON CORRECTIONAL INSTITUTION, & NEW LISBON CORRECTIONAL INSTITUTION

Metal and plastic (polypropylene and acrylic) signs are produced in the Sign Shop located at the Stanley Correctional Institution. The types of signs produced include traffic, street, trails, architectural, and engraved informational signs, as well as name badges and personal nameplates. Modern materials and sign making equipment, layout, photography and silkscreen (reverse and direct) methods are used. Painted surface, heat activated and pressure sensitive reflective sheeting materials are utilized in the production of the signs. Signs are fabricated in various sizes and shapes, and may be multicolored. This shop also produces and packages validation stickers for the Department of Transportation. Inmates working at the Stanley Sign Shop have the opportunity to enroll in an Apprenticeship program administered by the WI Department of Workforce Development, which can be continued upon release.

There are two extensions to the Stanley Sign Shop. They are the Jackson Sign Shop (located at Jackson Correctional Institution) and the New Lisbon Sign Shop (located at New Lisbon Correctional Institution). The Jackson Sign Shop produces traffic and safety signs. The New Lisbon Sign Shop performs sign blank recycling using a hydrostripping process, which utilizes water to remove coatings and sheeting from old signs so the metal may be reused in new signage. The recycled signage from New Lisbon is sent to Jackson and Stanley for production.

PRINTING – COLUMBIA CORRECTIONAL INSTITUTION

Printing operations are performed at the Columbia Print Shop, including typesetting, camera and film preparation, offset and litho printing, four color process and post-press, duplication, and mailroom services. The Print Shop also offers quick copy, collating, drilling, cutting, stapling and folding of printed material. Printed material is produced for state contracts and non-profit organizations. Temporary license plates for the Department of Transportation are also produced at the Print Shop.

METAL STAMPING – WAUPUN CORRECTIONAL INSTITUTION

The Waupun Metal Stamping Shop produces license plates for the Wisconsin Department of Transportation, Native American Tribes, and Municipalities located in Wisconsin. Automobile, truck, trailer, bicycle and motorcycle plates are representative of the types of license plates produced.

METAL FURNITURE – WAUPUN CORRECTIONAL INSTITUTION

The Waupun Metal Furniture Shop produces a wide variety of metal furniture including tables, acoustical screens, bookcases, files, institutional furniture, and items for modular office systems furniture. In some instances, the basic structure is fabricated and later assembled with products from the Fox Lake Wood Furniture and Oakhill Upholstery Shops. Fabrication of these items includes shearing, bending, shaping, welding, painting and mechanical assembly of various components and final products.

WOOD FURNITURE – FOX LAKE CORRECTIONAL INSTITUTION

The Fox Lake Wood Furniture Shop fabricates and assembles desks, tables, bookcases, and credenzas, and is a support shop providing plastic laminate and other components for final assembly at other BSI locations. Inmates working at the Wood Furniture Shop have the opportunity to enroll in an Apprenticeship program administered by the WI Department of Workforce Development, which can be continued upon release.

UPHOLSTERED PRODUCTS – OAKHILL CORRECTIONAL INSTITUTION

The Oakhill Upholstery Shop is a final assembly and upholstery operation for all seating products sold by BSI, as well as providing reupholstering services.

COMPUTER RECYCLING PROGRAM - REDGRANITE CORRECTIONAL INSTITUTION

Computers, monitors, and related accessories that are designated as out of date or not repairable are received at the Computer Recycling Program from DOC divisions, institutions, centers, offices, and employing units. Items are de-manufactured by inmates employed by the Computer Recycling Program. De-manufactured computer commodities are sold in a bidding process to responsible electronic recyclers.

WHEELCHAIR REPAIR & RECYCLING PROGRAM - REDGRANITE CORRECTIONAL INSTITUTION

The Wheelchair Repair and Recycling Program works in conjunction with the non-profit Wheelchair Recycling Program (WRP). Wheelchairs and medical accessories are brought to the institution by the WRP where they are cleaned, tested, and repaired. The refurbished wheelchairs and medical accessories are picked up by the WRP and distributed to citizens of all ages who have neither the insurance or funds to obtain the medical equipment they need. Wheelchairs are also collected from other non-profit agencies for refurbishment. In addition, the Wheelchair Repair and Recycling Program repairs correctional institution wheelchairs.

BADGER STATE LOGISTICS & INDUSTRIES DISTRIBUTION CENTER – WAUPUN

Located in Waupun, Badger State Logistics (BSL) and Industries Distribution Center (IDC) offer products to State Agencies, UW System, Counties, Municipalities and all Wisconsin School Districts. Badger State Logistics buys products by the semi load and passes the savings on to the customer, who purchases products in smaller quantities. BSL and IDC also receive and store raw materials, and distribute and transport raw material and supplies to Badger State Industries (BSI) production shops. Finished products are transported back to BSL and IDC in preparation for delivery to BSI customers. Scheduling of delivery of products to customers by either commercial carrier or via BSL/IDC delivery fleet and personnel is handled by BSL. Assembly and installation of furniture at the customer facility is frequently required and performed by BSL/IDC staff. Delivery and pick up of Industries laundry is also performed by BSL/IDC. Pickup of all computer recycling program products is handled by IDC, as well as inspection of computers and peripherals for contraband prior to shipping to the Computer Recycling Shop. Refurbished wheelchairs are held at BSL and IDC before being sent to the Wheelchair Recycling Program. Inmates from John C. Burke Correctional Center are employed at BSL and IDC.

CORRECTIONAL FARMS & DAIRY

OREGON FARM – OREGON

The Oregon Farm consists of approximately 530 acres. Its primary crops are wheat, alfalfa, corn and soybeans, which are grown for herd consumption. It has a Holstein dairy herd of 190 milk cows and 175 replacement heifers. Inmates from Oakhill Correctional Institution are employed at the Oregon Farm.

WAUPUN & FOX LAKE FARMS – WAUPUN

These Farms consist of approximately 1,650 acres total. The primary crops are alfalfa, corn, oats, soybeans and wheat, which are grown for herd consumption and sale. The Farms have a Holstein dairy herd consisting of 470 milk cows and 430 replacement heifers. The Farms also grow cannery crops, including sweet corn, lima beans and sweet peas. Inmates from the John Burke Correctional Center are employed at Waupun and Fox Lake Farms.

ONEIDA FARM – ONEIDA

The Oneida Farm is approximately 1,400 acres, leased from the Oneida Nation. The Oneida Farm raises crops for sale or for use at other Correctional Farms. It operates a feed lot for beef averaging 450 head of beef, as well as 150 replacement heifers for the Waupun and Oregon Farms. Inmates from Sanger Powers Correctional Center are employed at the Oneida Farm.

WAUPUN DAIRY – WAUPUN

The Waupun Dairy is adjacent to the John C. Burke Correctional Center in Waupun. It produces milk in five-gallon and half-pint containers, and ice cream and sherbet in individual serving size containers. The Dairy supplies milk, ice cream, and sherbet to all of the Wisconsin Correctional Institutions and the Winnebago Mental Health Institution, and supplies half-pints of skim milk to the Minnesota Department of Corrections. Inmates from the John Burke Correctional Center are employed at the Waupun Dairy.